



Detecting Low-Level Crystallinity in ASD-like Samples Using ssNMR Techniques

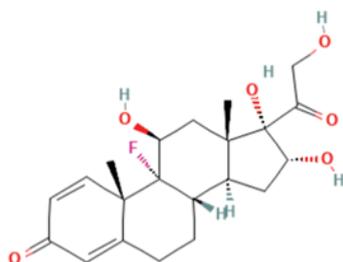
Brian Van Dyke, MS¹, Michael P. Hanrahan, Ph.D.², Matthew J. Nethercott, Ph.D.², Derik McCarthy¹, Sawani Talekar, Ph.D.¹, Daniel Walters, Ph.D.¹, Rositza Petrova, Ph.D.¹, Mailisi Heshuote¹, and Robert Wenslow, Ph.D.¹

¹Crystal Pharmatech, 3000 Eastpark Blvd. Suite 500-B, Cranbury, NJ 08512

²Kansas Analytical LLC; 510 East Fifth Street, Loveland, CO 80537

Goal / Motivation

Compare different analytical techniques (ssNMR, XPRD, DSC) for detection and characterization of crystalline phase impurities in spray-dried dispersions (SDD) using the model compound Triamcinolone.



- Triamcinolone was the model compound chosen for the project, and its structure is pictured¹, has ¹³C and ¹⁹F nuclei in its structure. Nearly all APIs contain ¹³C in their structure, with between 20 – 30% of pharmaceutical compounds also containing ¹⁹F.² ¹⁹F is very attractive to form / polymorph identification, crystallization in SDD, amorphous detection / quantification, etc.

Methods

Comparison of XRPD, DSC, NMR. For additional information please see AAPS poster M1230-09-62.

Results and Discussion

Images 1 and 2 (¹⁹F ssNMR): paragraph or bullets about what it is

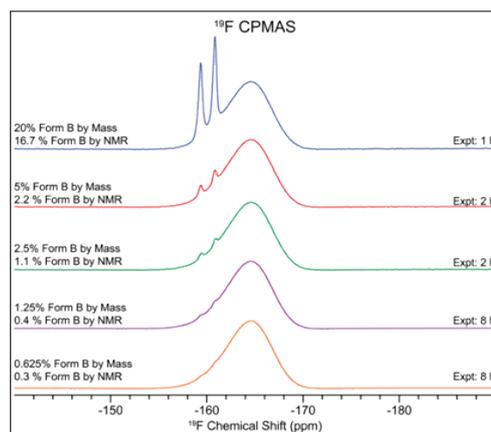


Image 1: ¹⁹F ssNMR

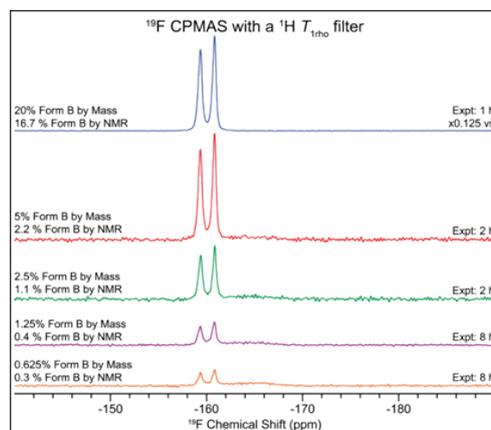


Image 2: ¹⁹F ssNMR

(A) Image 1: ¹⁹F Cross Polarization (CP) spectrum for prepared samples. This shows both the SDD amorphous signal (broad peak) and the crystalline peaks (sharp resonances).



(B) Image 2: ^{19}F spectrum, with the $^1\text{H } T_{1\rho}$ filter to selectively eliminate the amorphous signal, allowing for the detection of crystalline signals at low levels in the formulation (0.3%).

Image 3: Direct comparison of the CP spectra with (blue) and without (red) filtering experiment.

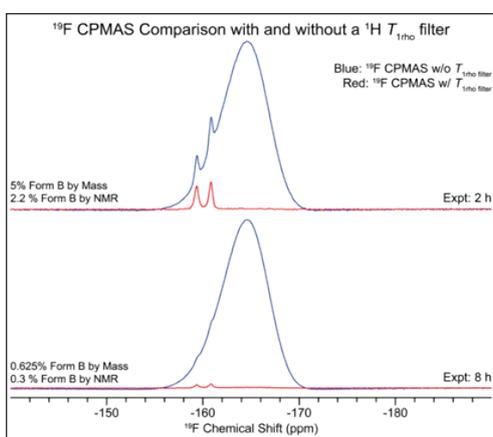


Image 3: Direct comparison of the CP spectra with (blue) and without (red) filtering experiment.

(A) Top: ~2.2% Form B (by ^{19}F ssNMR) spiked into the 20% SDD sample. See the peaks in the blue spectrum. In the red, the amorphous is filtered out, leaving only the crystalline peaks.

(B) Bottom: ~0.3% Form B (by ^{19}F ssNMR) spiked into the 20% SDD sample. Barely see the bumps on the blue spectrum, but when filtering is applied, see the crystalline material remaining in the sample.

Image 4: ^{13}C ssNMR CP data.

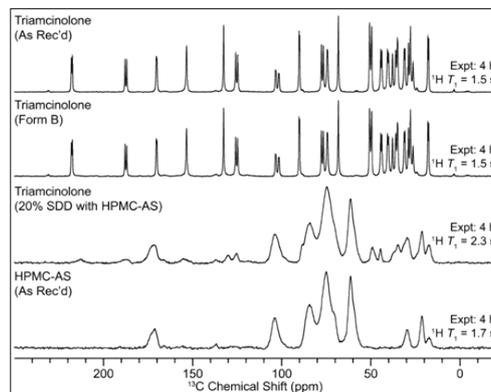


Image 4: ^{13}C ssNMR CP data.

(A) ^{13}C CP spectra acquired for the four samples. The API has sharp resonances, whereas the SDD and excipients have very broad signals. The as received and Form B samples are the same.

Image 5: ^{13}C ssNMR CP

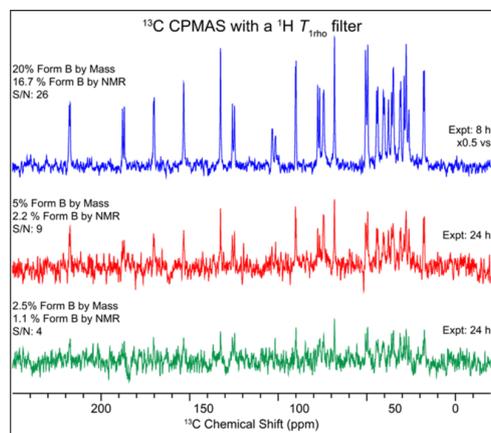


Image 5: ^{13}C ssNMR CP

(A) $^1\text{H } T_{1\rho}$ filtered spectrum with ^{13}C observation. The different ^{13}C resonances are observed and can be detected (S/N of 3:1) to ~1.1% in 24 hours and quantified to ~2.2% (S/N of 10:1). This technique can be applied to other APIs that lack ^{19}F in their structure.



Image 6: XRPD Overlays of spiked samples as well as the Form B and the starting 20% triamcinolone SDD

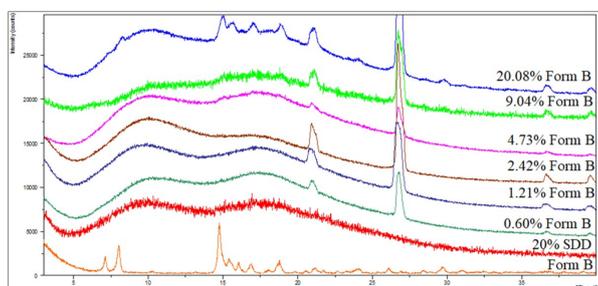


Image 6: XRPD Overlays of spiked samples as well as the Form B and the starting 20% triamcinolone SDD

(A) XRPD results for the spiked samples of Form B into the SDD. The pure form B is on the bottom. Below 10%, the PXRD was not able to detect the crystalline material with the method used. Experiment time ~ 1 hour. Peaks at 21 and 27° (2theta) are from an α -quartz internal standard.

Image 7: DSC → Overlays

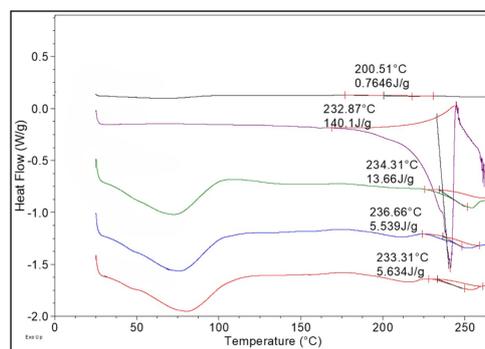


Image 7: DSC → Overlays

(A) DSC results showing the detection of crystalline material in the SDD for triamcinolone. Samples decompose above 250 °C in the DSC. Crystalline material can be detected within the spray-dried dispersion down to 0.6%. However, quantification is difficult due to the presence of polymer and absorbed solvent in the sample affecting the melting point and baseline of the spectra, respectively. Experiment time ~30 min.

Conclusions

- $^1\text{H } T_{1\rho}$ filtering in ^{19}F and ^{13}C ssNMR is a powerful technique for determination of low levels of crystalline phase impurities in an ASD formulation that may not be detectable by other analytical techniques.
- ^{19}F ssNMR provides specificity between crystalline and amorphous API, without issues from excipients.
- $^1\text{H } T_{1\rho}$ filtering can also be performed with ^{13}C ssNMR, which is more broadly applicable.
- The ssNMR techniques presented have much lower limits of detection and quantification over existing XRPD or DSC techniques.
- ssNMR provides additional advantages, such as resolving excipient and API signals from each other and API form identification.
- The NMR techniques used can be performed without requiring large amounts of additional experiment time.

References

- [1] <https://pubchem.ncbi.nlm.nih.gov/compound/Triamcinolone#section=Structures>
- [2] <https://par.nsf.gov/servlets/purl/10356696>